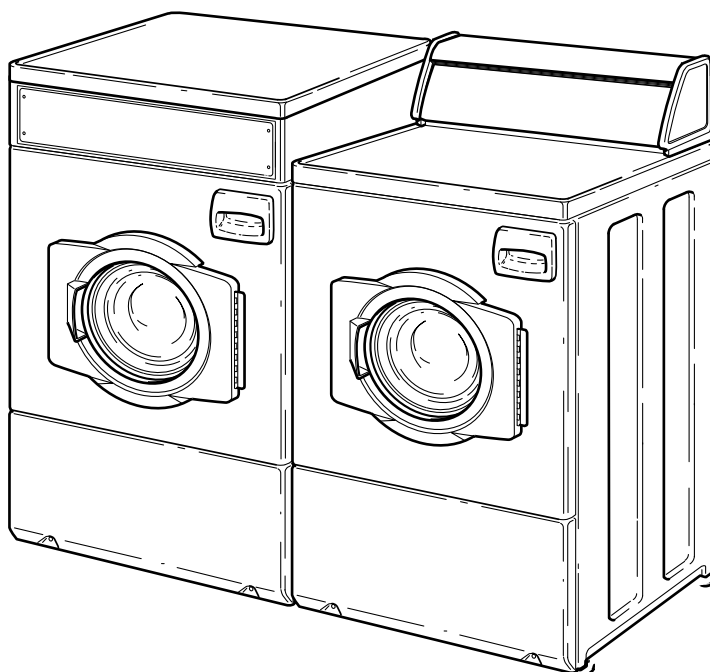


Home Frontload Washers

Refer to Page 3 for Model Numbers



FLW1517C_802105

Parts

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

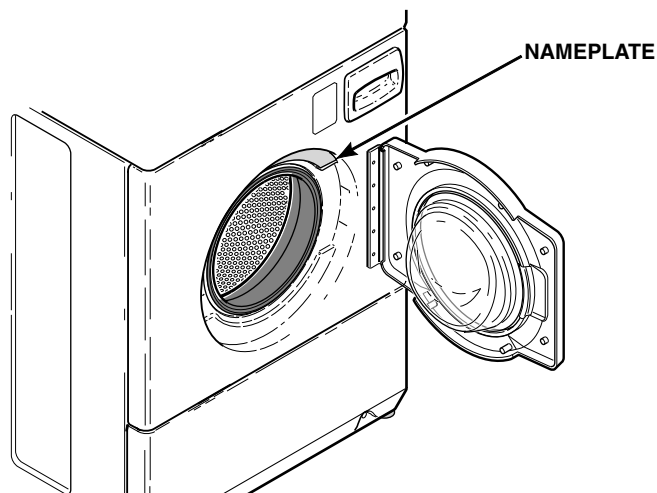
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



FLW1747S_802105

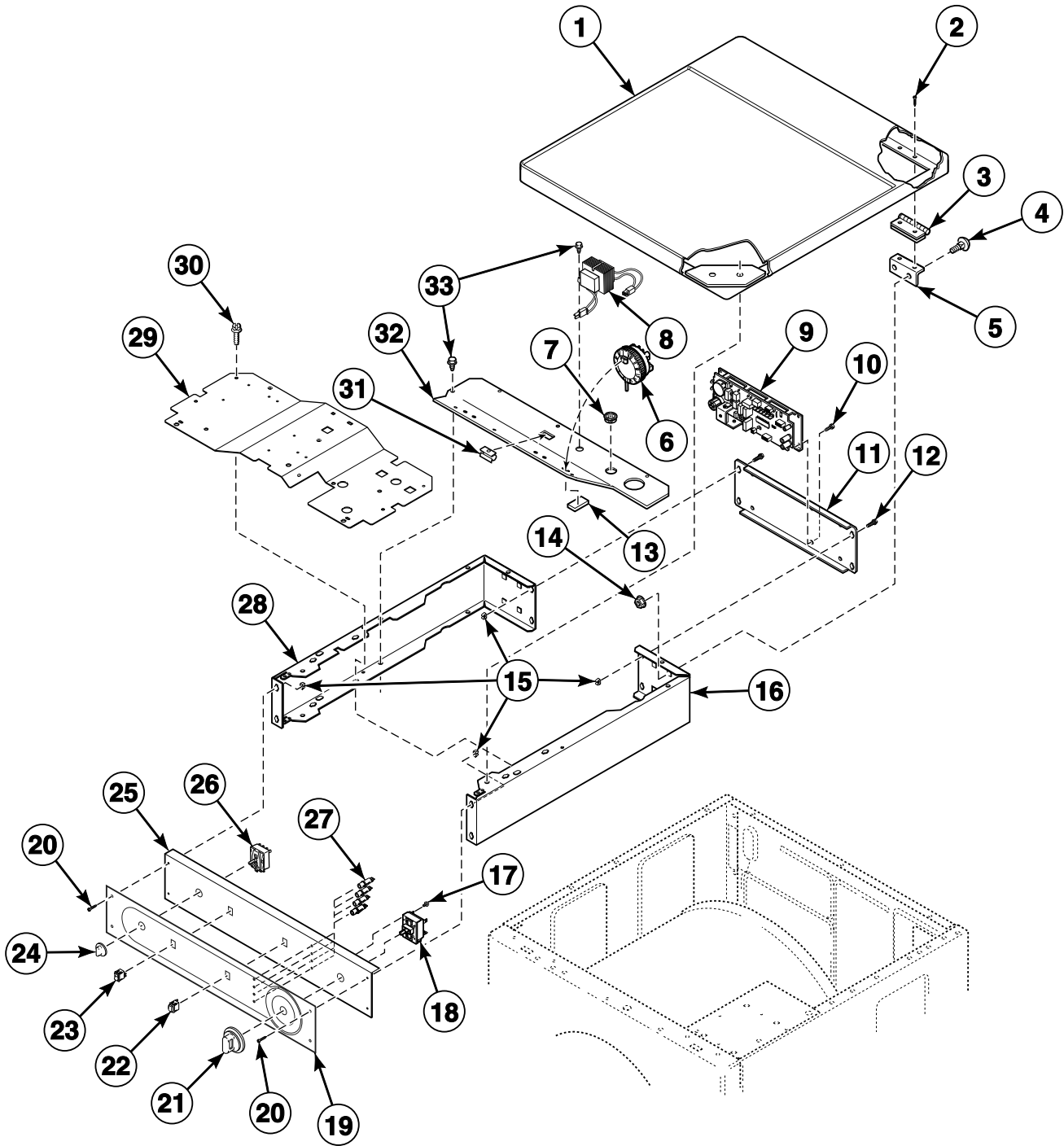
Model Identification

Information in this manual is applicable to these washer models:

ATS90AWN
ATS95AWN
CTS90AWN

Cabinet Top, Control Panel and Controls

Model CTS90AWN



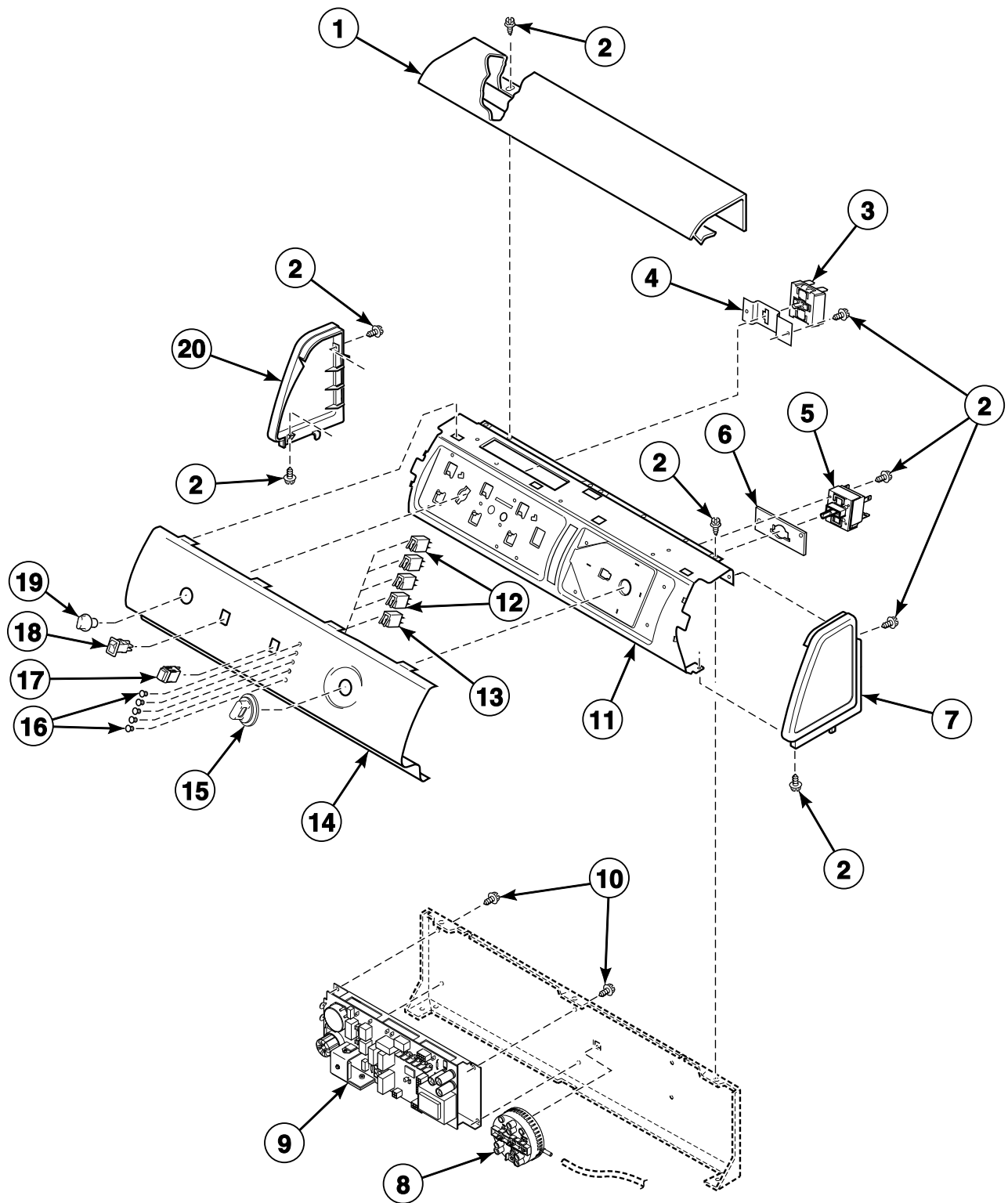
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Cabinet Top, Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	802247WP	Top and Gusset Assembly	
2	685847	Pop Rivet	
3	511036	Hinge	
4	29651	Bolt	
5	504228	Top Mounting Bracket	
6	800468P	Pressure Switch	
7	M402542	Snap Bushing	
8	210018P	Transformer	
9	802523P	Control Assembly	
10	501524	Screw	
11	801058	Rear Control Cabinet	
12	70240301	Screw	
13	56128	Bumper Pad	
14	M412986	Nut	
15	70030501	Expansion Clip	
16	800915W	Right Control Cabinet Side	
17	501086	Screw	
18	801240	Cycle Switch	
19	802183	Graphic Overlay	
20	800930	Screw	
21	512117W	Timer Knob Assembly	
22	801434W	Push-to-Start Switch	
23	38424W	Rocker Switch	Extra rinse
24	36701W	Knob Assembly	
25	802045W	Control Panel Assembly	
26	687542	Temperature Switch	
27	801431	Light	
28	800900WP	Left Control Cabinet Side	
29	801777	Control Cabinet Bottom	
30	503688	Screw	
31	36985	Hose Clip	
32	801371	Control Shield	
33	503661	Screw	

Graphic Panel, Control Support Panel and Controls

Models ATS90AWN and ATS95AWN



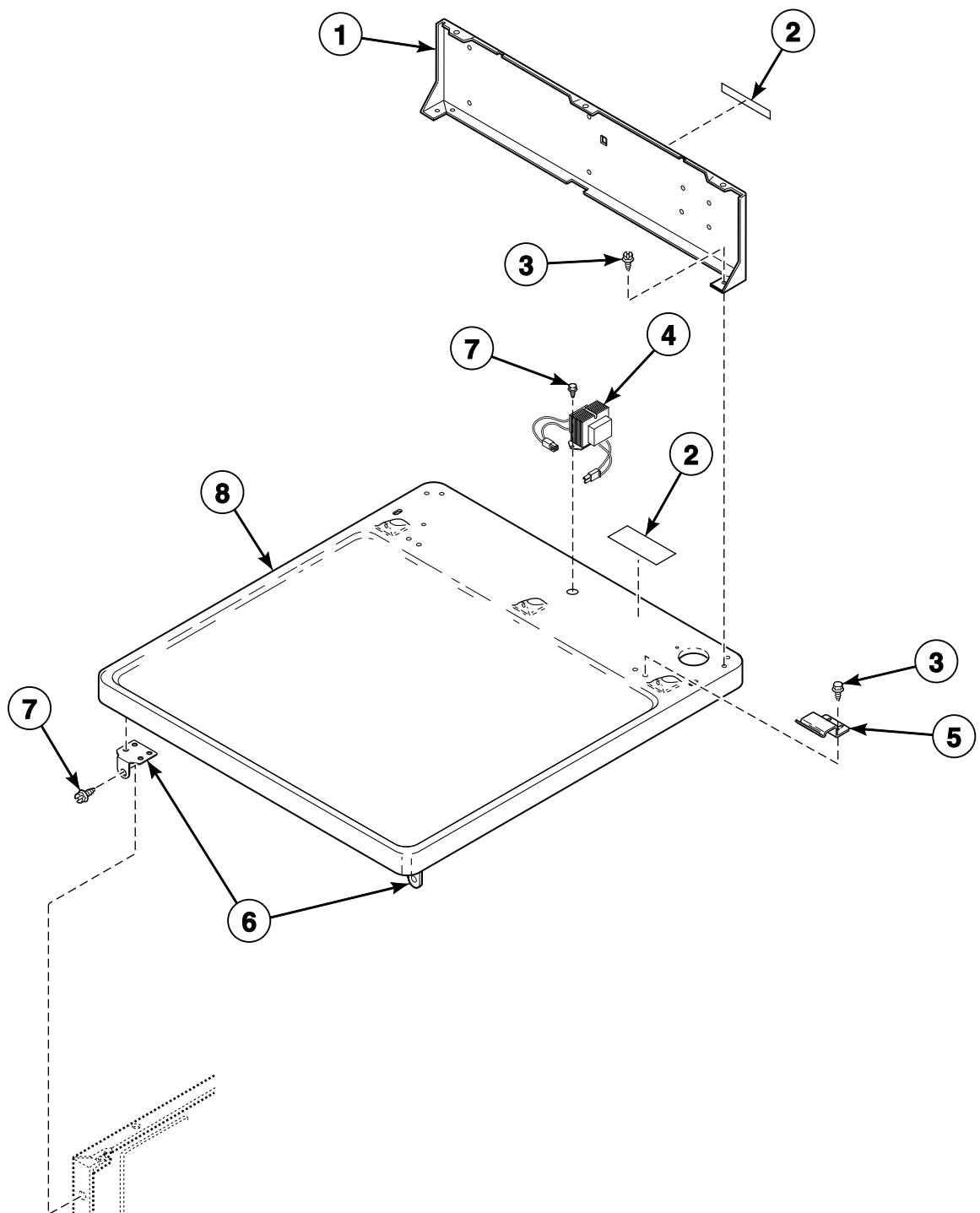
FLW890P_802105

Graphic Panel, Control Support Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	505808W	Top Cover	
2	501086	Screw	
3	687542	Temperature Switch	Model ATS90AWN
	35117	Temperature Switch	Model ATS95AWN
4	800669	Temperature Switch Bracket	
5	801240	Cycle Switch	
6	801390	Cycle Switch Bracket	
7	504008WP	End Panel	Right
8	800468P	Pressure Switch	Model ATS90AWN
	801297P	Pressure Switch	Model ATS95AWN
9	802523P	Control Assembly	
10	685837	Screw	
11	801388	Control Support Panel	
12	801356	Indicator Light	Green
13	801357	Indicator Light	Red; Model ATS95AWN
14	802000W	Graphic Panel	Model ATS90AWN
	802178W	Graphic Panel	Model ATS95AWN
15	512117W	Timer Knob Assembly	
16	801435	Indicator Light Lens	
17	801434W	Push-to-Start Switch	
18	38424W	Rocker Switch	Extra rinse
19	36701W	Knob Assembly	
20	504009WP	End Panel	Left

Cabinet Top and Control Hood Rear Panel

Models ATS90AWN and ATS95AWN

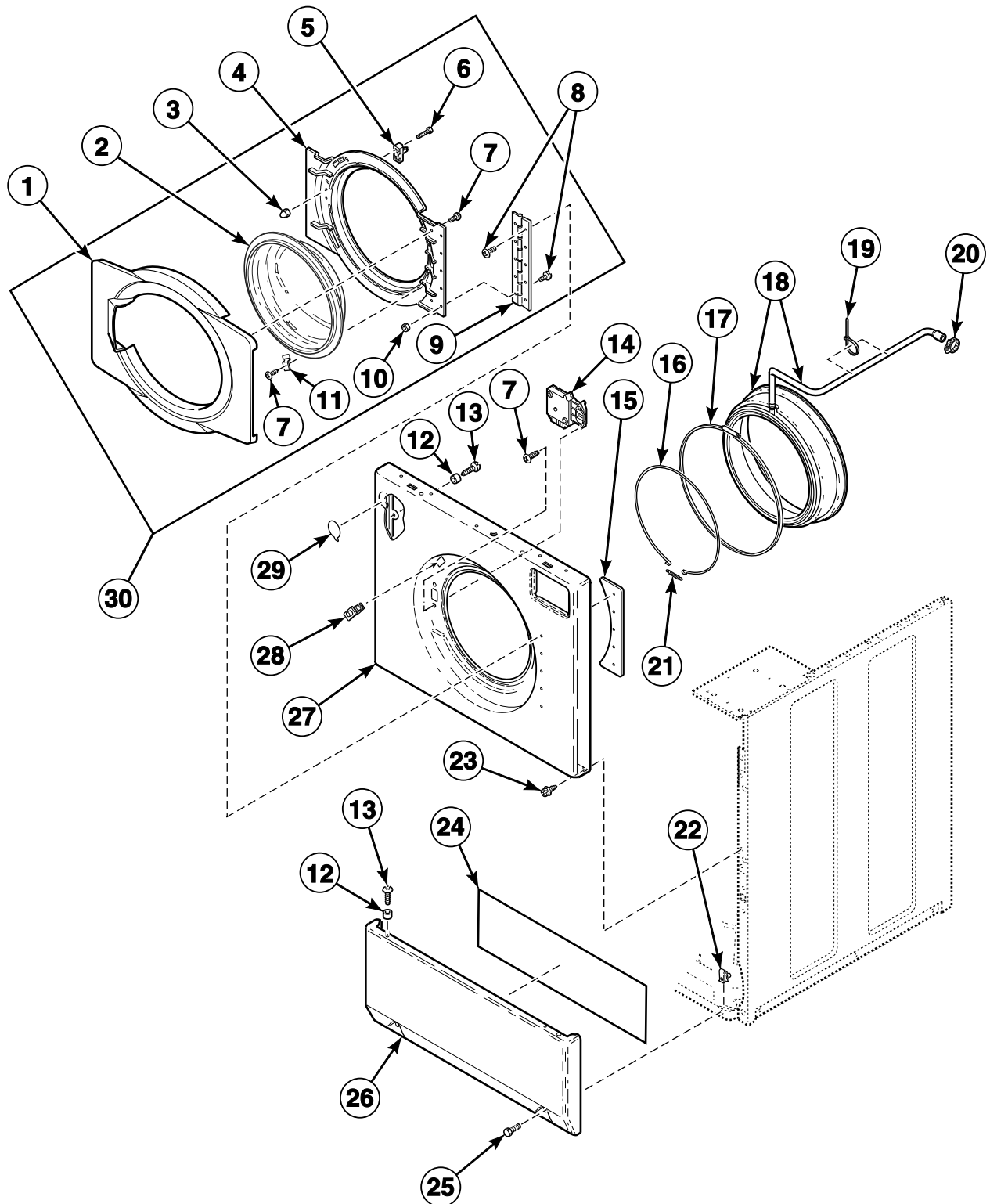


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Cabinet Top and Control Hood Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	801060	Hood Back Panel	
2	505281	Disconnect Power Warning Label	
3	501086	Screw	
4	210018P	Transformer	
5	35358	Hold-Down Clip	
6	510146	Bracket	
7	503661	Screw	
8	510029WP	Top Panel Kit	

Front Panel, Door Assembly and Door Seal

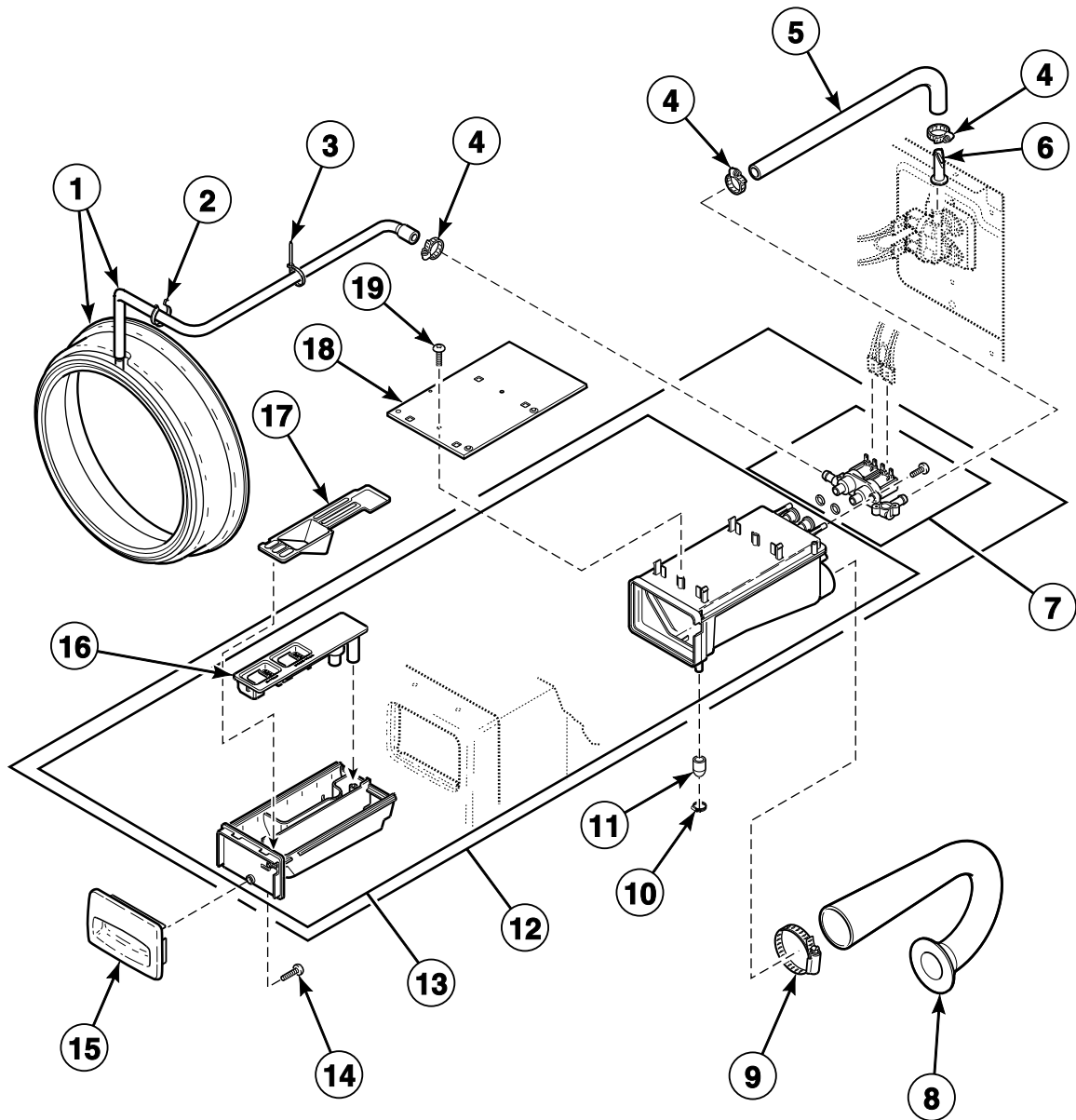


FLW880P_802105

Front Panel, Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	801904W	Outer Door Bezel	
2	800343P	Door Glass	
3	801994	Nut	
4	801903	Inner Door Bezel	
5	685430	Locking Catch	
6	801993	Screw	
7	800548	Screw	
8	801019	Screw	
9	802934	Door Hinge	
10	23951	Nut	
11	800906	Hold-Down Clip	
12	56079	Panel Locator	
13	39733	Screw	
14	685429	Door Latch/Switch Assembly	
15	802412	Hinge Plate	
16	800438	Wire Clamp Ring	
17	685743P	Door Seal Clamp	Seal to outer tub front
18	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
19	55881	Harness Strap	
20	800803	Hose Clamp	
21	800346	Extension Spring	
22	36020	Nut	
23	503661	Screw	
24	685368	Access Panel Damper	
25	801045	Screw	
26	510069WP	Access Panel	
27	800336WP	Front Panel	
28	800211	Door Switch	
29	201495	Sticker	
30	801928WP	Door Assembly	Includes items 1-11

Dispenser Assembly

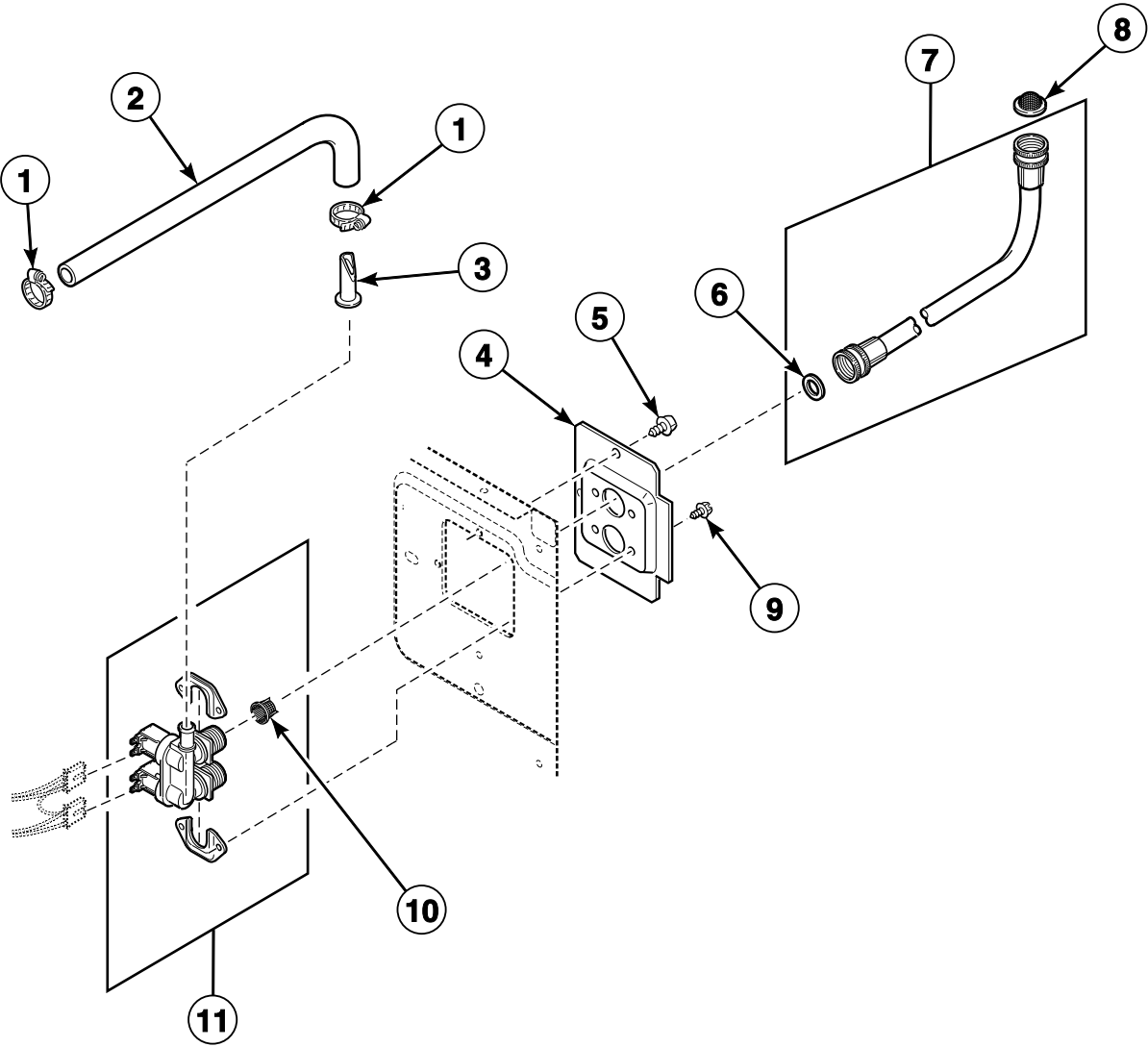


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Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
2	687500	Wire Clip	
3	55881	Harness Strap	
4	800803	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	34500	Backflow Preventer	
7	685766P	Valve Kit	
8	800331	Dispenser-to-Tub Hose	
9	685725	Hose Clamp	
10	F200206	Hose Clamp	
11	801746	Cap	
12	685756P	Dispenser	Includes items 7, 13 and 16
13	801476P	Dispenser Assembly	Includes item 16
14	800548	Screw	
15	685715WP	Dispenser Drawer Front	
16	685716	Insert	
17	800899	Detergent Cover	
18	801024	Dispenser Plate	
19	801001	Screw	

Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

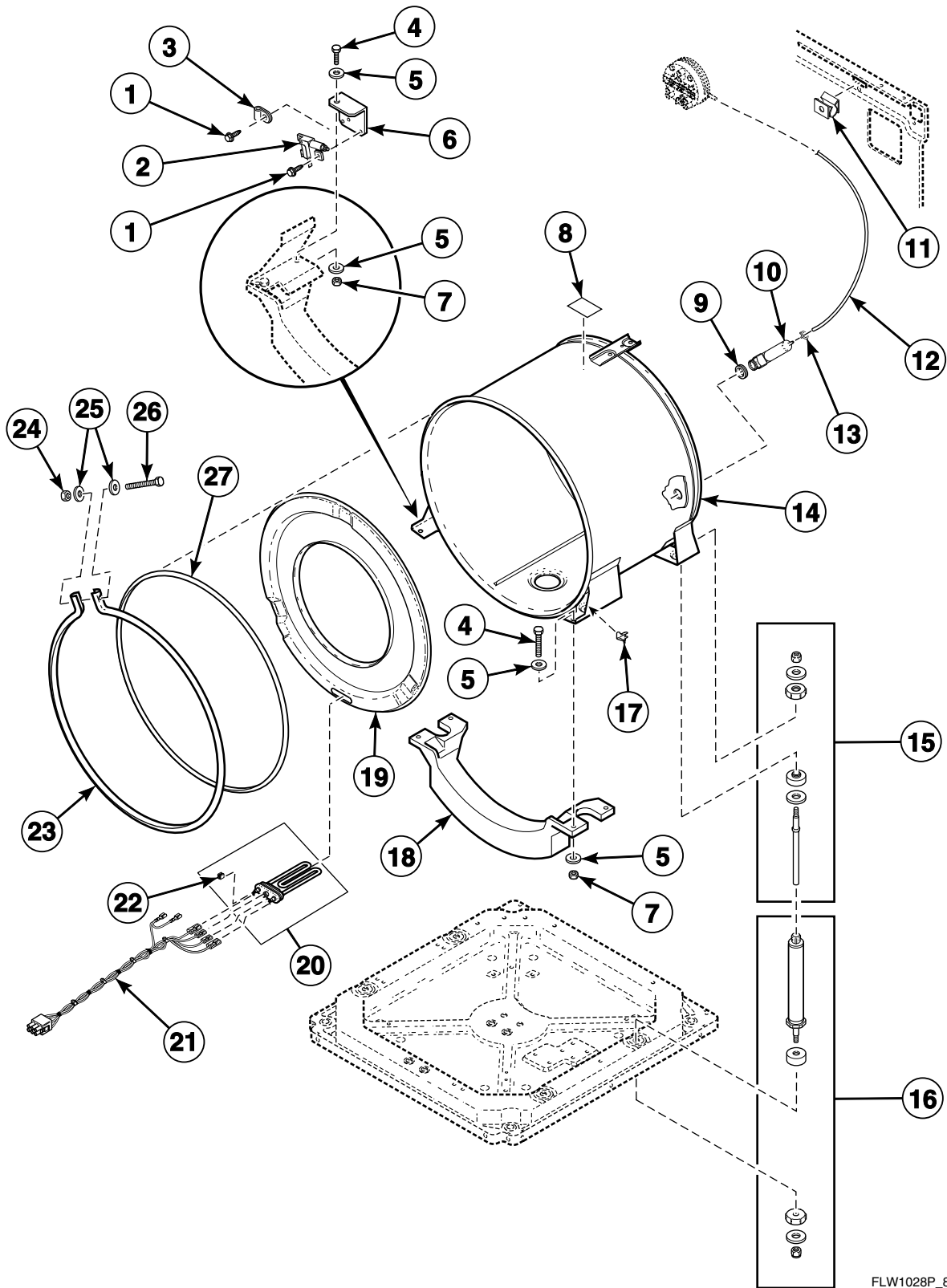


FLW881P_802105

Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	800803	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	34500	Backflow Preventer	
4	800323	Mixing Valve Plate	
5	503661	Screw	
6	20290	Washer	
7	F200116	Water Hose	4 feet; Includes items 6 and 8
	20617	Fill Hose	8 feet
	20618	Fill Hose	10 feet
8	803615	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
9	501086	Screw	
10	802926	Mixing Valve Screen	
11	802220P	Mixing Valve	

Outer Tub, Front and Clamp Ring

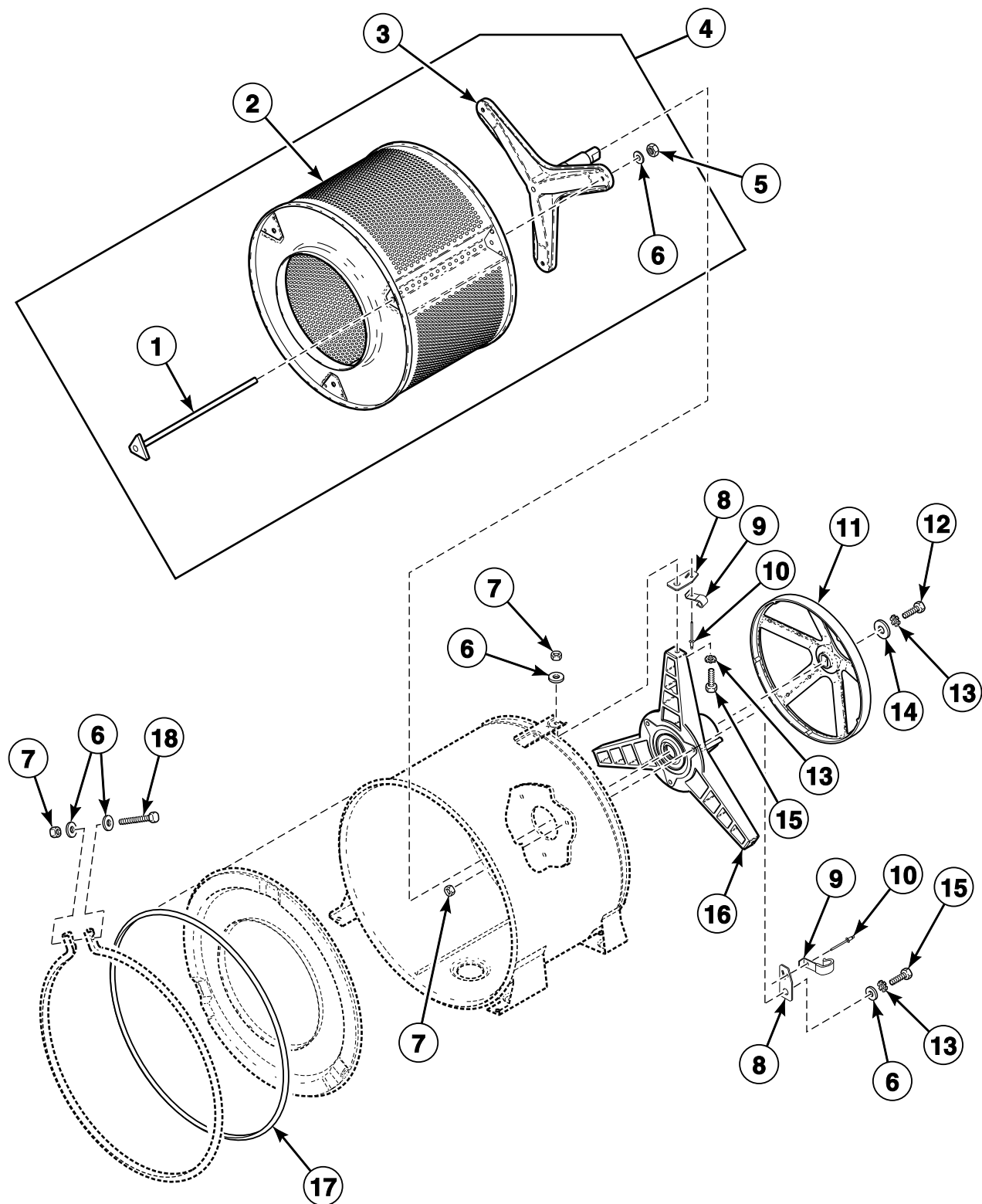


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Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	801006	Out-of-Balance Switch Assembly	
3	800811	Wire Clamp	
4	800461	Screw	
5	M400081	Washer	
6	800663	Switch Mounting Bracket	
7	800452	Nut	
8	500049	Warning Label	
9	29175	Grommet	
10	30907	Pressure Bulb	
11	36985	Hose Clip	
12	29214	Tubing	Models ATS90AWN and ATS95AWN
	800648P	Tubing	Model CTS90AWN
13	39282	Hose Clamp	
14	801081P	Outer Tub Assembly	Models ATS90AWN and CTS90AWN
	801291	Outer Tub Assembly	Model ATS95AWN
15	800622P	Tub Shock Absorber Kit	Upper
16	800623P	Base Shock Absorber Kit	Lower
17	00161	Grounding Clip	
18	800205	Ballast Weight	
19	800430	Tub Front Assembly	Models ATS90AWN and CTS90AWN
	801363	Tub Front Assembly	Model ATS95AWN
20	801306P	Heating Element Kit	Model ATS95AWN; Includes item 22
21	801350	Heater Harness Assembly	Model ATS95AWN
22	803256	Thermistor	Model ATS95AWN
23	800312	Clamp Ring	
24	F430218	Nut	
25	800457	Washer	
26	800462	Screw	
27	800432P	Tub Front Seal	

Inner Basket, Trunnion, Bearing Housing and Pulley

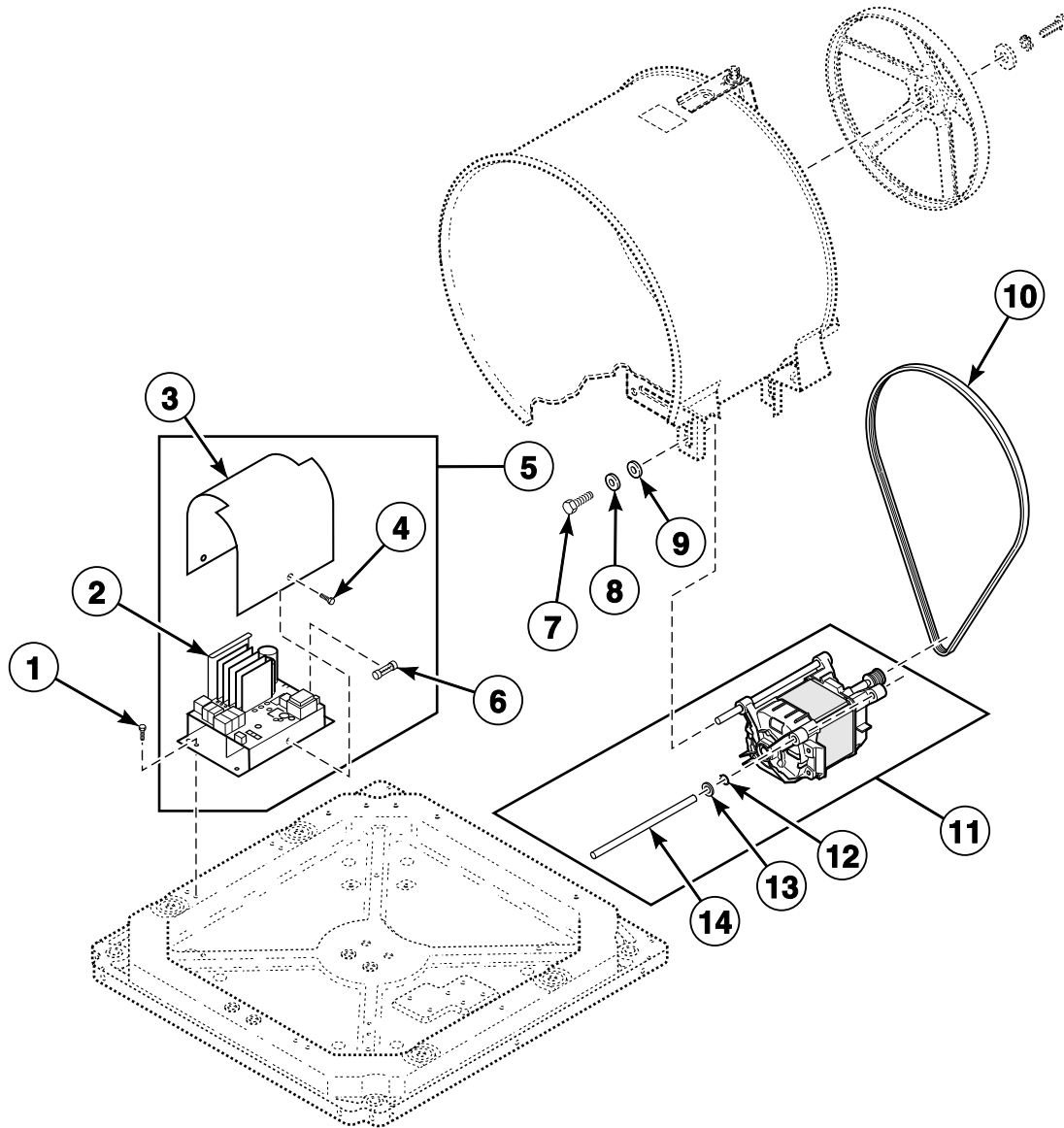


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Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 8 and 12, (6) of item 10, (1) each of items 7, 9, 13, 14, and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	803007P	Inner Basket Assembly	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit; If ordering trunnion shaft separately, inner basket and trunnion shaft must be properly aligned to prevent door seal damage. Refer to appropriate service manual.
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6, and 838P3 Hardware Kit
5	685844	Nut	
6	800457	Washer	
7	F430218	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	
12	685831	Screw	Left hand thread
13	M403958	Washer	
14	800464	Washer	
15	M400043	Screw	
16	800428P	Bearing Housing Kit	Includes 838P3 Hardware Kit
17	800432P	Tub Front Seal	
18	800462	Screw	

Motor and Belt

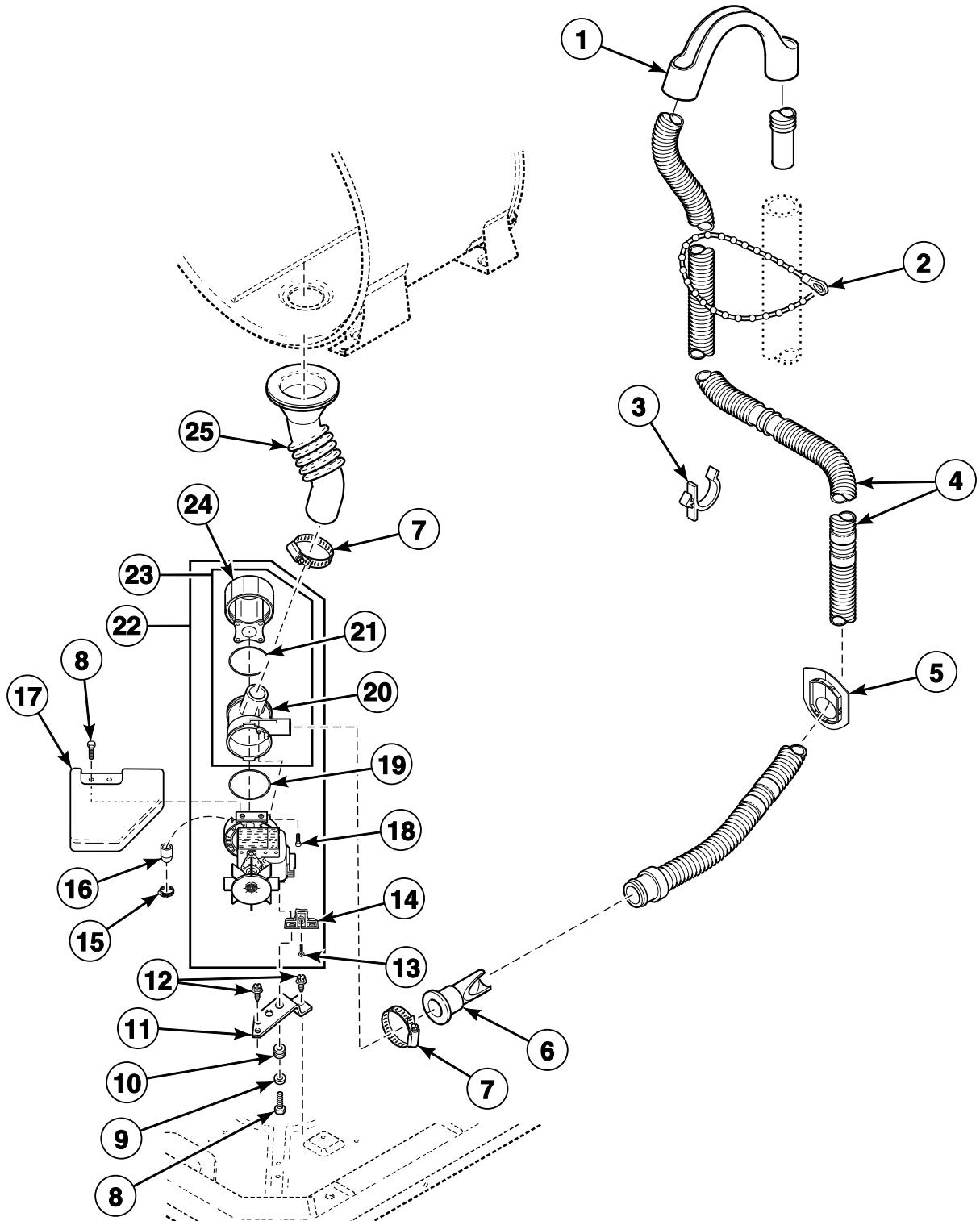


FLW967P_802105

Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	803254P	Inverter Control Assembly	
3	801061	Control Shield	
4	501524	Screw	
5	801526P	Inverter Assembly Kit	Includes items 2-4, 6, 801063 Motor Harness Assembly and wire ties
6	801755	Fuse	Use for inverter control
7	M400057	Screw	
8	02834	Washer	
9	M400080	Washer	
10	800319P	Drive Belt	
11	801684P	Motor and Rod Assembly Kit	Includes 2 each of items 12-14 and wire ties
12	23748	Retaining Ring	
13	52549	Washer	
14	801062	Motor Mount Rod	

Drain Hose and Pump

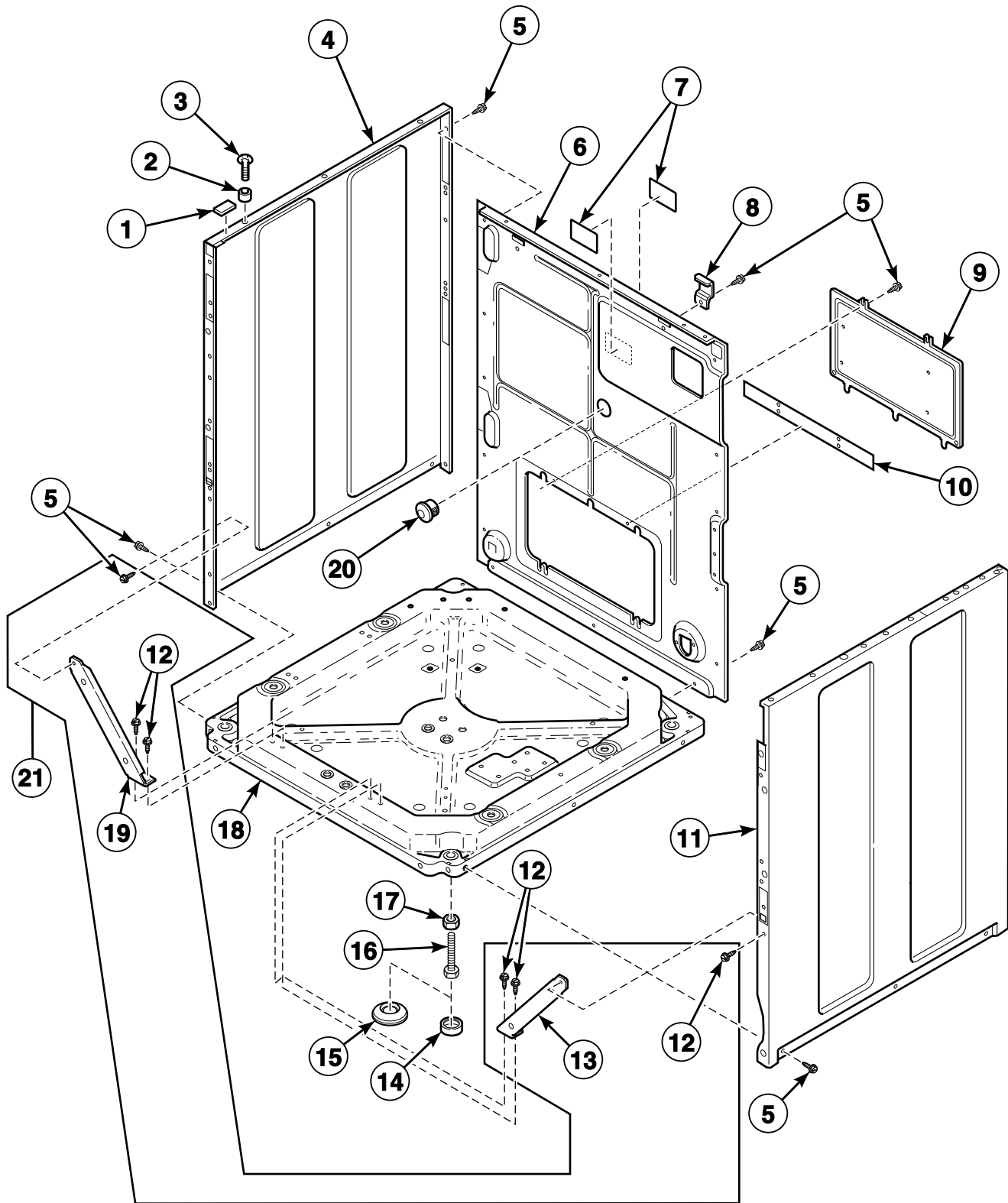


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Drain Hose and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	33615	Drain Hose Sleeve	
2	33489	Standpipe Strap	
3	36014	Retainer Clip	
4	685730	Drain Hose	
5	32219	Strain Relief	
6	800310	Backflow Preventer	
7	36802	Hose Clamp	
8	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
9	800465	Washer	Use with 685703 and 801015 Drain Pump
10	802218	Grommet	Use with 685703 and 801015 Drain Pump
11	802219	Pump Bracket	Use with 685703 and 801015 Drain Pump
	802626	Pump Mount Bracket	Use with 802623 Drain Pump
12	503661	Screw	
13	802430	Screw	Use with 801015 and 802623 Drain Pump
14	802432	Pump Mount	Use with 801015 Drain Pump
15	F200206	Hose Clamp	Use with 685703 Drain Pump
16	801112	Nozzle Cap	Use with 685703 Drain Pump
17	38067	Pump Shield	Use with 685703 Drain Pump
18	802431	Screw	Use with 801015 and 802623 Drain Pump
19	37392	O-Ring	Use with 685703 Drain Pump
	802429	O-Ring	Use with 801015 and 802623 Drain Pump
20	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 and 802623 Drain Pump
21	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 and 802623 Drain Pump
22	802623P	Drain Pump	Includes pump mount bracket
23	801209	Pump Housing Assembly	Includes items 20, 21 and 24; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 20, 21 and 24; Use with 801015 and 802623 Drain Pump
24	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 and 802623 Drain Pump
25	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

Base, Side Panels and Rear Panel

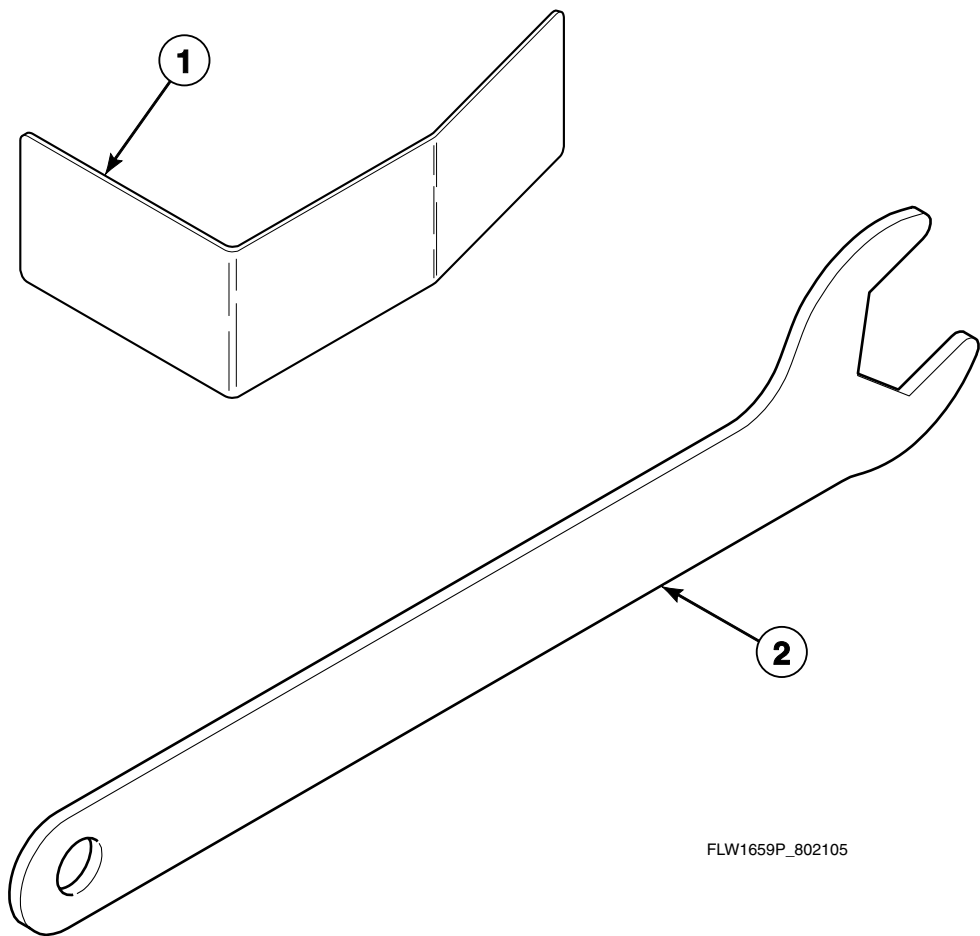


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Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
	122P4P	Porcelain Touch-Up Paint	
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	Left; Includes corner gusset with hardware
5	503661	Screw	
6	800010P	Rear Panel	
7	685928	Screw Label	Left hand thread
8	510136	Top Hinge	Models ATS90AWN and ATS95AWN
9	800011	Rear Access Panel	
10	801702	Motor Access Hole Edging	
11	800005WP	Side Panel Kit	Right; Includes 801024 Dispenser Plate with hardware
12	31645	Screw	
13	801492	Cabinet Brace	Right
14	34318	Rubber Foot	
15	155P3	Anchor	Includes 4 rubber discs with adhesive backing
	802844P	Anchor Floor Mount Assembly	Includes 2 rubber discs with adhesive backing
16	34319	Leveling Leg	
17	21899	Nut	
18	802245	Base Assembly	
19	801491	Cabinet Brace	Left
20	M412154	Hole Plug	
21	918P3	Brace Kit	Includes items 12, 13 and 19

Special Tools

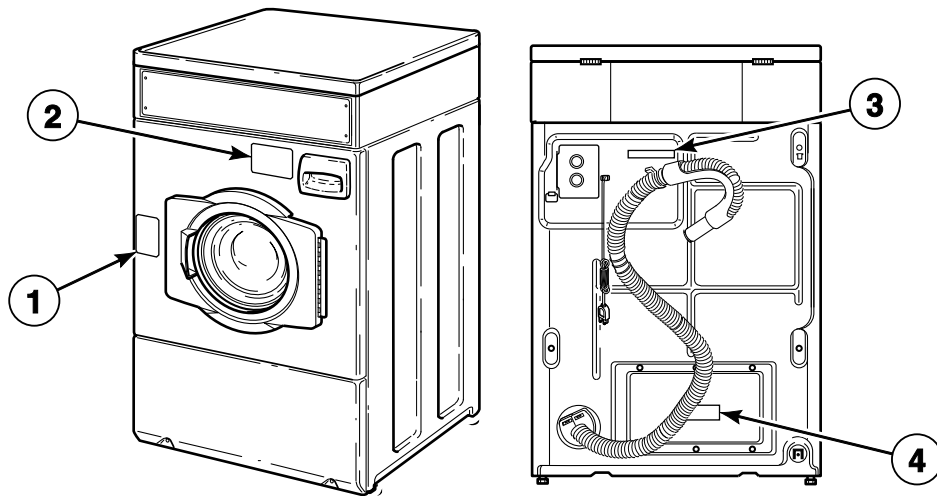


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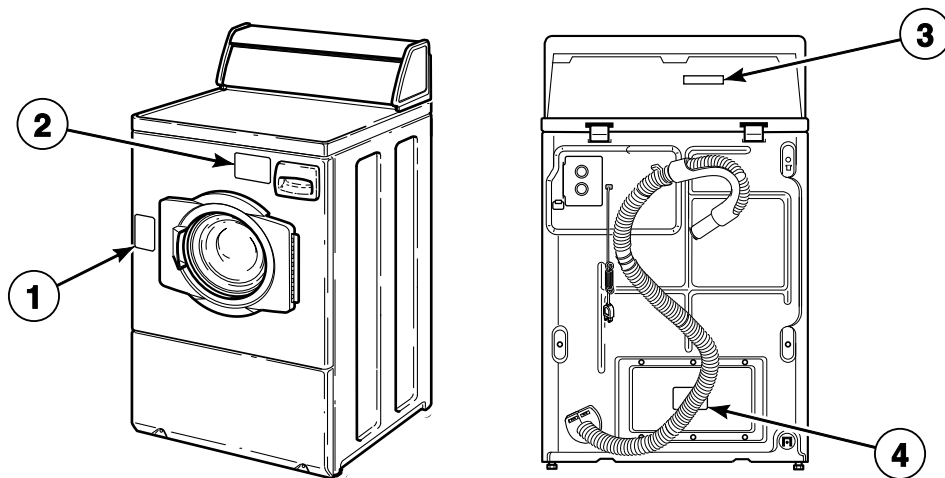
Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
2	392P4	Wrench	Use to adjust leveling legs

Labels



Front Control Washers



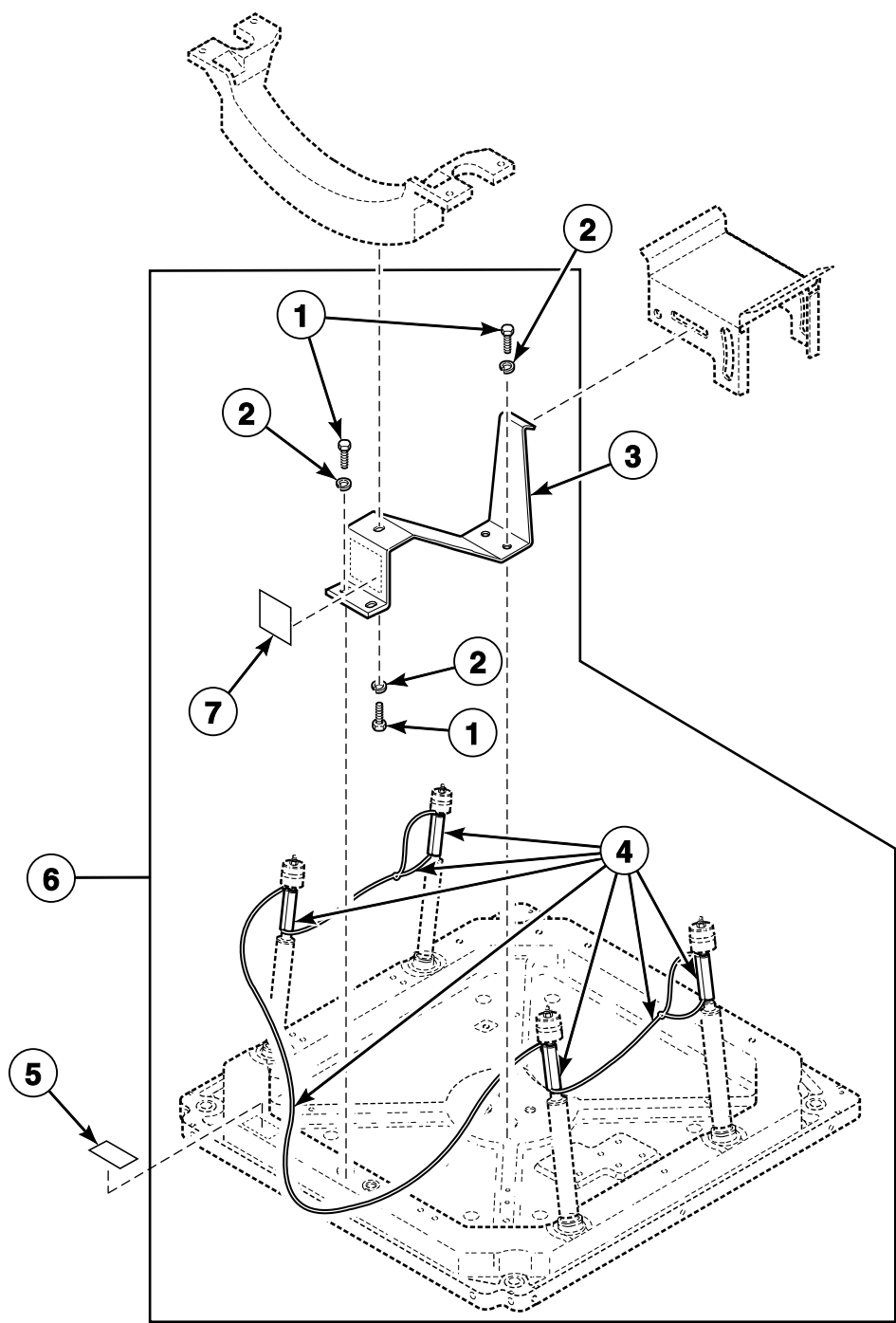
Rear Control Washers

FLW883P_802105

Labels

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	802074	Oversudsing Label	
3	505281	Disconnect Power Warning Label	
4	500049	Warning Label	

Shipping Materials

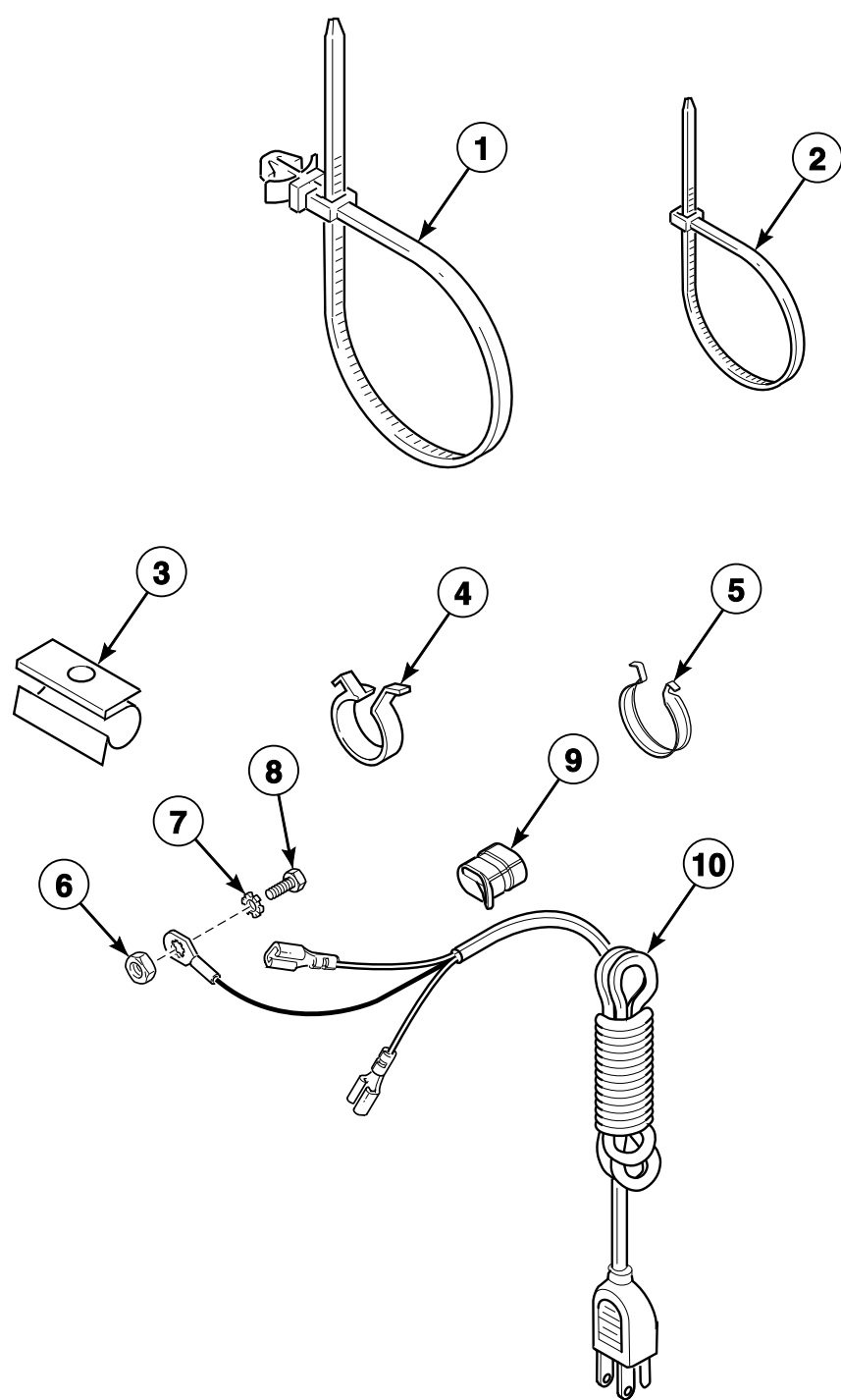


FLW822P_802105

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	685911	Shipping Bracket	
4	800364P	Shipping Cord and Brace Assembly	
5	500049	Warning Label	
6	728P3	Shipping Materials Kit	Includes items 1-4 and 7
7	686901	Shipping Bracket Label	

Wire Ties, Harness Clips and Lead-In Cord

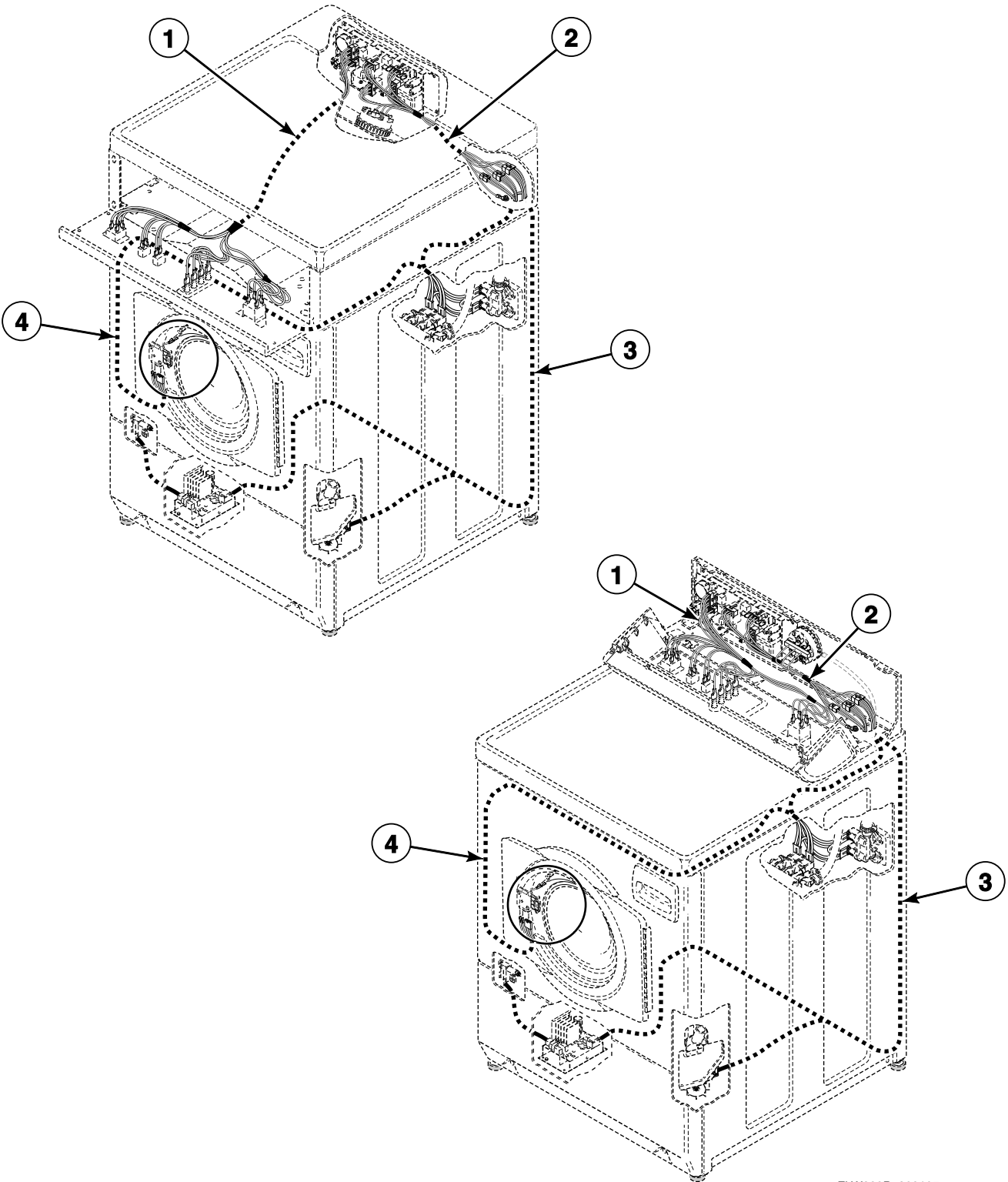


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Wire Ties, Harness Clips and Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36985	Hose Clip	
4	504034	Wire Clip	Small
5	687500	Wire Clip	Large
6	03673	Nut	
7	03815	Washer	
8	685837	Screw	
9	38384	Strain Relief	
10	34458	Lead-In Cord	

Wire Harnesses and Wires



FLW892P_802105

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
1	801347P	Hood Harness Assembly	Model ATS90AWN
	802052	Control Harness Assembly	Model CTS90AWN
	801325P	Harness Assembly	Control panel; Model ATS95AWN
2	801324P	Control Harness Assembly	Models ATS90AWN and CTS90AWN
	801348P	Control Harness Assembly	Model ATS95AWN
3	801063P	Motor Harness Assembly	
4	800590P	Base Harness Assembly	Models ATS90AWN and CTS90AWN
	N/A	Base Harness Assembly	Model ATS95AWN

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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